



INSTRUCTIONS

1. Cut Suction Tube (Item 3) to length specified in chart.
2. Assemble Adapters (Item 2) to each end of Suction Tube (Item 3) with PVC adhesive supplied with kit.
3. Assemble Foot Valve (Item 4) to Suction Tube Assembly.
4. If using with PMV Series Oil Pumps, assemble Bushing (Item 1) to Suction Tube Assembly.
5. Connect Suction Tube Assembly to pump inlet.

| CONTAINER SIZE | PUMP SERIES | USED WITH PUMP NO. | CUT-OFF TUBE TO LENGTH "A" | OVERALL LENGTH "B" | OVERALL LENGTH "C" |
|----------------|-------------|--------------------------|----------------------------|--------------------|--------------------|
| 16 Gal. Drum | 25 & 40 | 282396 84933 | 12.625 in. | 16.750 in. | NA |
| | PMV | V305000000 V410000000 | 14.375 in. | NA | 19.375 in. |
| 250 Gal. Tank | 25 & 40 | 282396 84933 | 19.125 in. | 23.250 in. | NA |
| | PMV | V305000000 V410000000 | 21.750 in. | NA | 25.875 in. |
| 55 Gal. Drum | 25 & 40 | 282396 84933 | 20.125 in. | 24.250 in. | NA |
| | PMV | V305000000 V410000000 | 21.875 in. | NA | 26.875 in. |
| 275 Gal. Tank | 25 & 40 | 282396 84933 | 31.125 in. | 35.250 in. | NA |
| | PMV | V305000000 V410000000 | 33.750 in. | NA | 37.875 in. |

SERVICE PARTS LIST

| ITEM NO. | DESCRIPTION | PART NO. | QTY. |
|----------|--------------------------------------|----------|------|
| 1 | Bushing, 1-1/2" NPT (M) x 1" NPT (F) | 275360 | 1 |
| 2 | Adapter | 246809 | 2 |
| 3 | Suction Tube, 46-1/2" Long | 246810 | 1 |
| 4 | Foot Valve (Includes Items 5 thru 7) | 85805 | 1 |
| 5 | Foot Valve Body | 275343 | 1 |
| 6 | Pin | 275375 | 1 |
| 7 | Check Ball | 275374 | 1 |

Note: Item 1 is used with PMV Oil Pumps only.

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