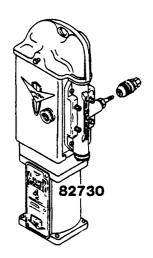
WARNING

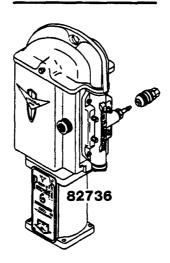
DO NOT OPERATE
WITH COMBUSTIBLE GAS

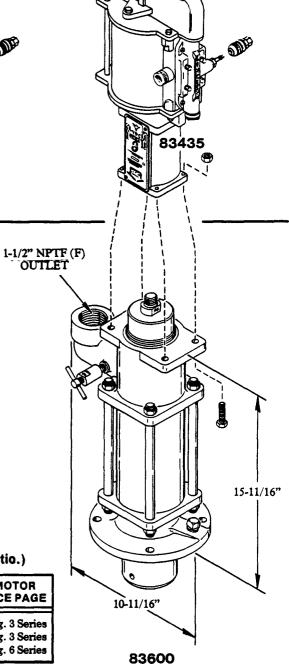
PILE DRIVER PUMPS

(BALL TYPE FOOT VALVE)

AIRMOTOR MODELS







ATTACHING AIRMOTOR TO PUMPTUBE

- 1- Tightly connect airmotor coupling nut to pump plunger.
- 2- Attach airmotor to the pump outlet body flange with the four bolts and nuts (hand tight) supplied with airmotor.
- 3- Slowly cycle the pump several times, using just enough air pressure to operate the pump without stalling.
- 4- Stop the pump on an "up" stroke and tighten the four bolts and nuts to securely fasten the airmotor to the pumptube.

MODEL CHART (*Size of airmotor used with pumptube determines pump ratio.)

PUMPTUBE	PUMP MODEL	*RATIO	MAXIMUM AIR PRESSURE	AIRMOTOR	AIRMOTOR SERVICE PAGE
83600	2240	1.5:1	200 psi	82730	A-50, Pg. 3 Series
	2260	3:1	100 psi	82736	A-50, Pg. 3 Series
	2280	5:1	100 psi	83435	A-50, Pg. 6 Series

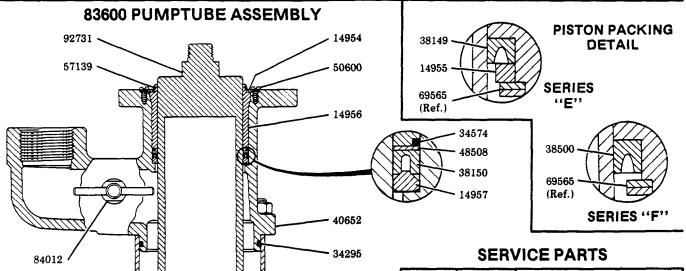


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PUMPTUBE ASSEMBLY

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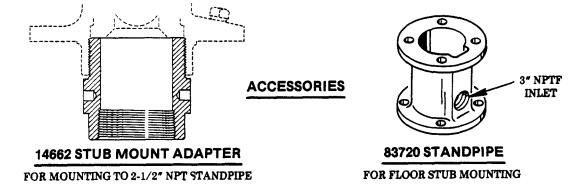
61556 40653 68996 40654 69565 34548 SEE PISTON PACKING 14831 **DETAIL** 40655 69150 51066 67044 14335 34414 -14353

NOTE: 69278 Adjustable Spanner Wrench is available for service of pumptube assembly.

61518

SERVICE PARTS					
PART	QUAN.	DESCRIPTION			
14335	4	Tie rod			
*14353	1	Check seat			
*14831	1	Check seat			
14954	1	Washer			
*14955	2	U-cup spacer			
14956	1	Gland bushing			
14957	1	Spreader			
*34295	2	O-ring			
*34414	1	O-ring			
*34548	1	O-ring			
*34574	1	O-ring			
*38149	2	U-cup packing (Fluoroloy "G")			
*38150	1	U-cup packing (Fluoroloy "G")			
*38500	2	U-cup packing (Polyethylene)			
40652	1	Outlet body			
40653	1	Ball cage			
40654	1	Piston			
40655	1	Adapter plate			
48508	1	Back-up ring			
50600	2	Screw			
51066	8	Nut			
57139	1	Ring spring			
61518	1	Tube			
61556	1	Pump tube			
67044	1	Pipe plug			
68996	1	Ball			
69150	1	Ball			
69565	2	External retaining ring			
84012	1	Bleeder valve			
92731	1	Plunger assembly			

^{*}Recommended service parts inventory.



OPTIONAL: 84047 Polyurethane

Packing Conversion Kit.

RETAIN THIS INFORMATION FOR FUTURE REFERENCE -

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.

A list of Authorized Service Departments will be furnished upon request.